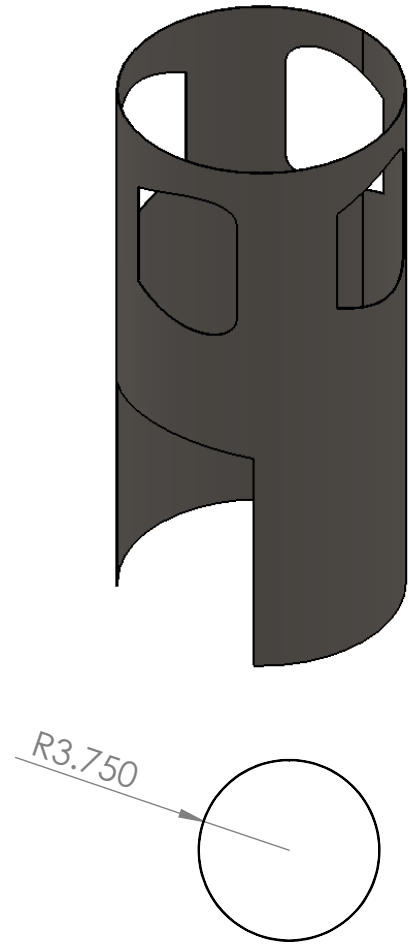
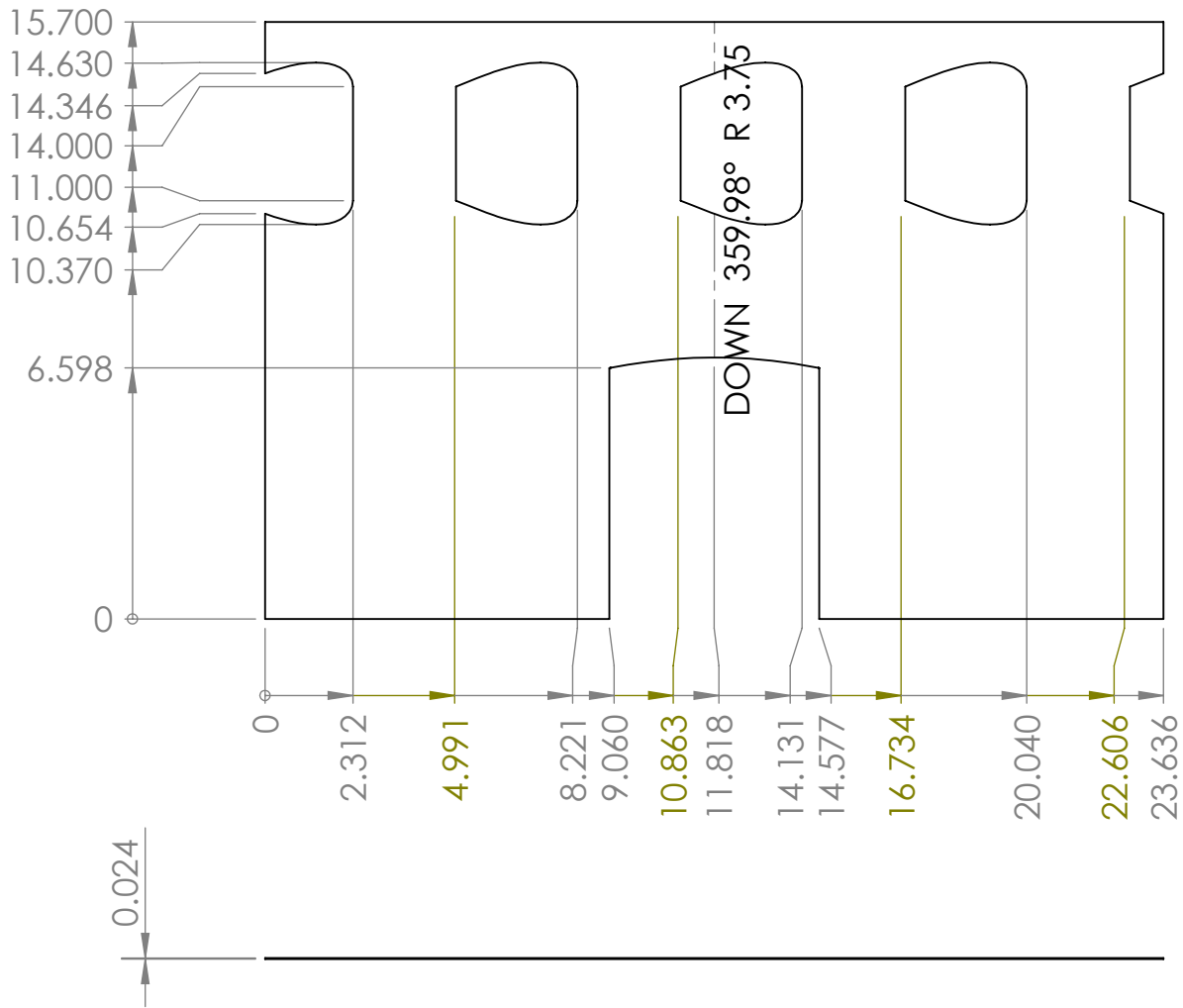


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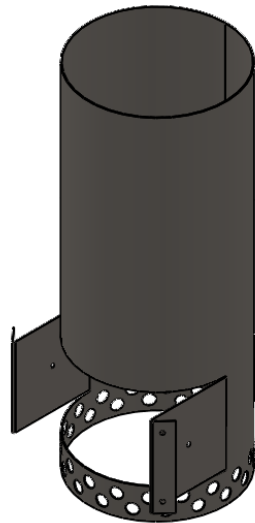
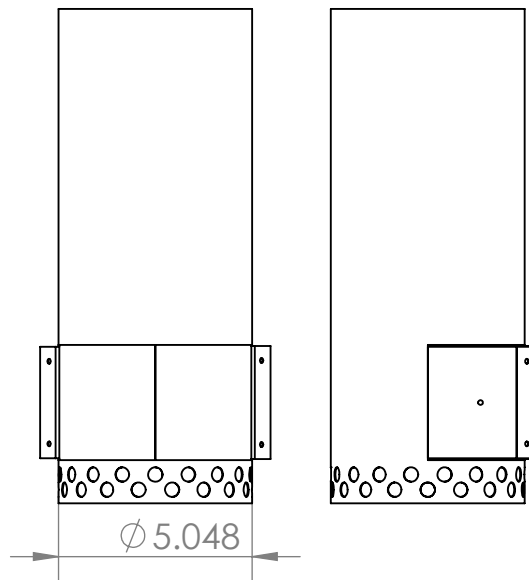
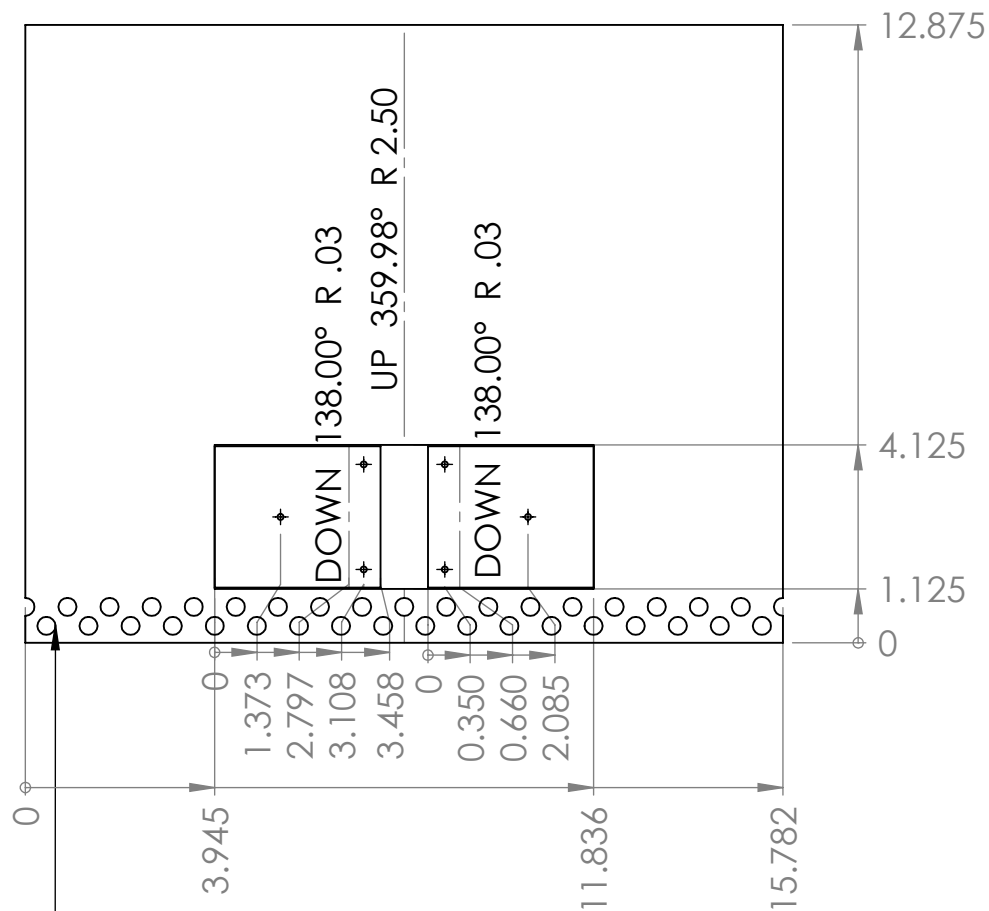
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		ANGULAR: MACH $\pm$ BEND $\pm$	MFG APPR.			
		TWO PLACE DECIMAL $\pm$	Q.A.			SIZE DWG. NO. REV <b>A</b> StoveShell
		THREE PLACE DECIMAL $\pm$	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:10 WEIGHT: SHEET 1 OF 1
		MATERIAL				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				



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		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
SIZE <b>A</b>	DWG. NO. HeatExchangerCylinder	REV
SCALE: 1:5	WEIGHT:	SHEET 1 OF 1

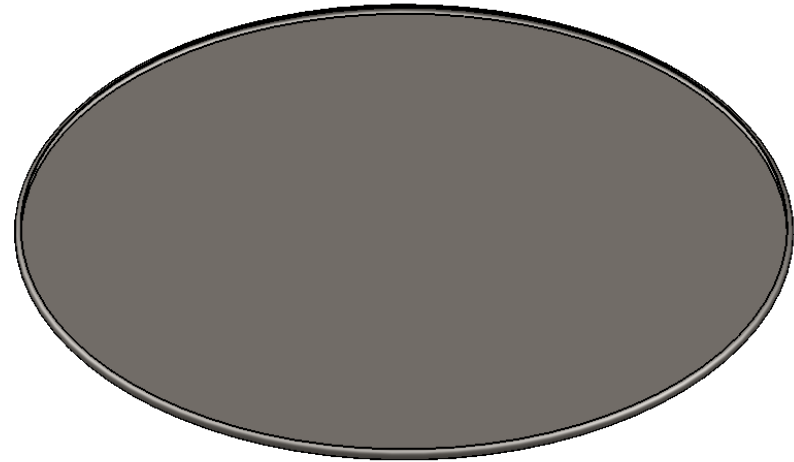
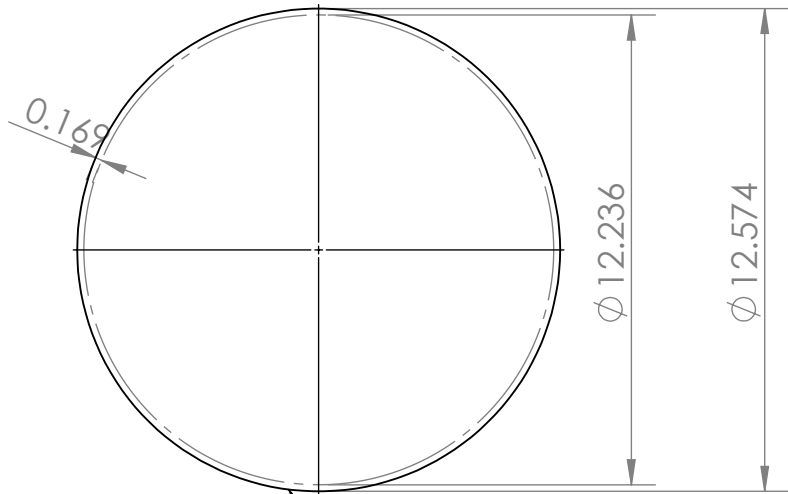


There are two rows of 3/8" holes, 18 per row, to be evenly spaced

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		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
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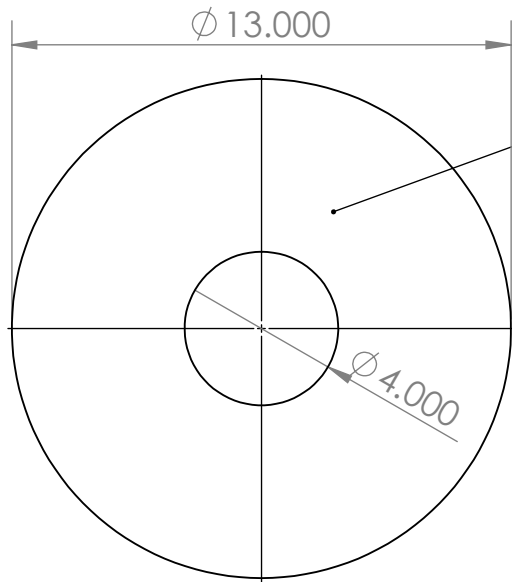
TITLE:		
SIZE	DWG. NO.	REV
<b>A</b>	InnerChamber	
SCALE: 1:5	WEIGHT:	SHEET 1 OF 1



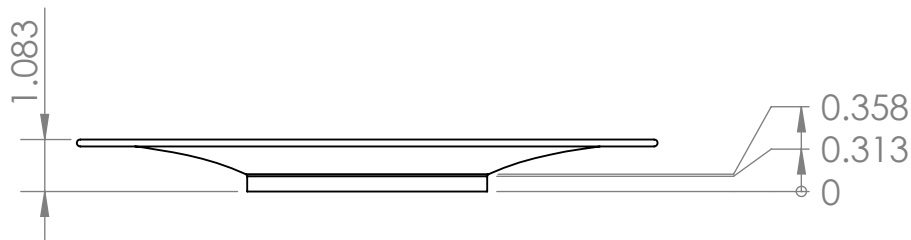
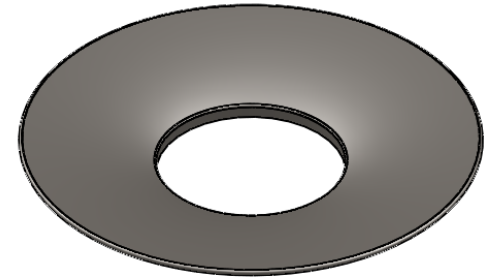
This seam is generated as a joining process with the outer body cylinder and should NOT be fabricated alone.

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		MATERIAL				<b>A</b> StoveBottom
NEXT ASSY	USED ON	FINISH				SCALE: 1:5 WEIGHT: SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING				

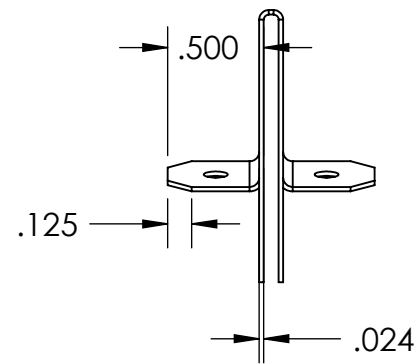
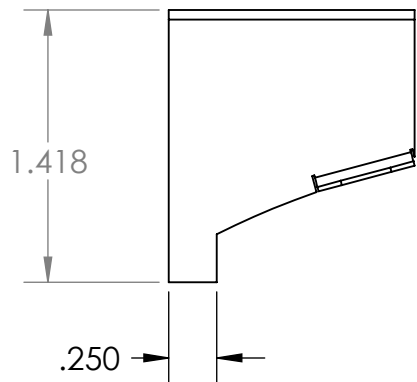
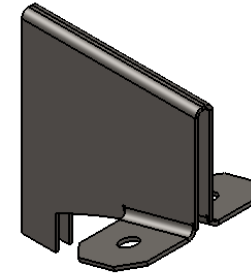
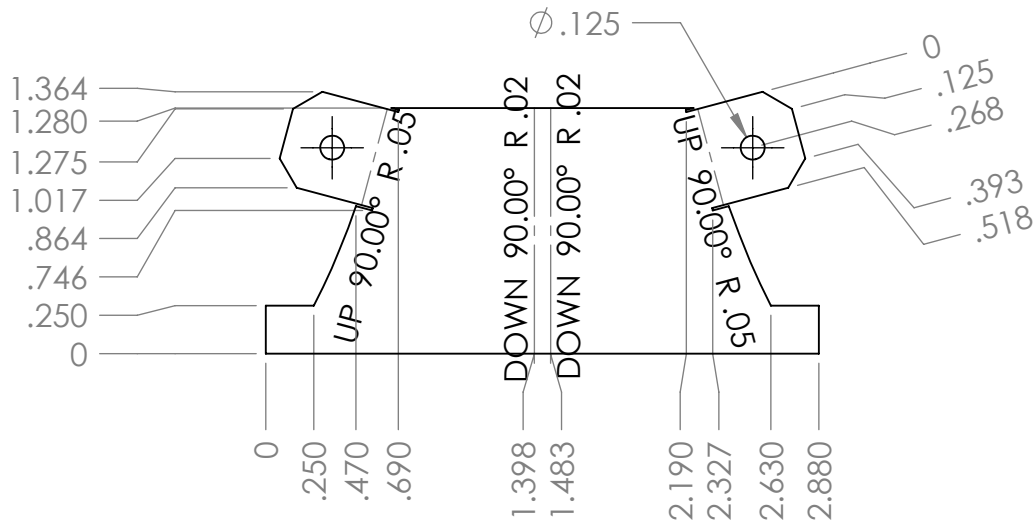


The dimensions of this flatented part are approximated to allow for the part to be drawn into the final shape (right) and to later be seamed with the stove body. These dimensions may need further refinement.



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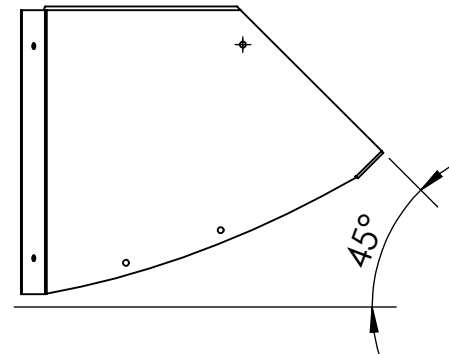
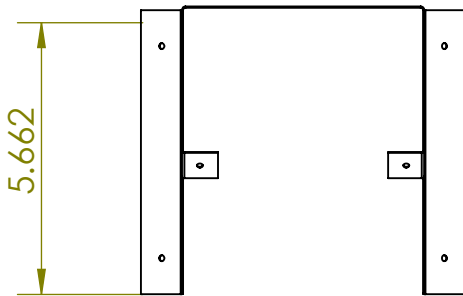
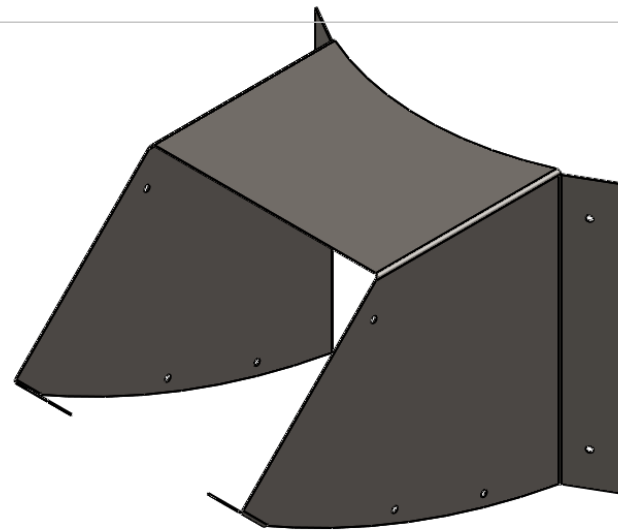
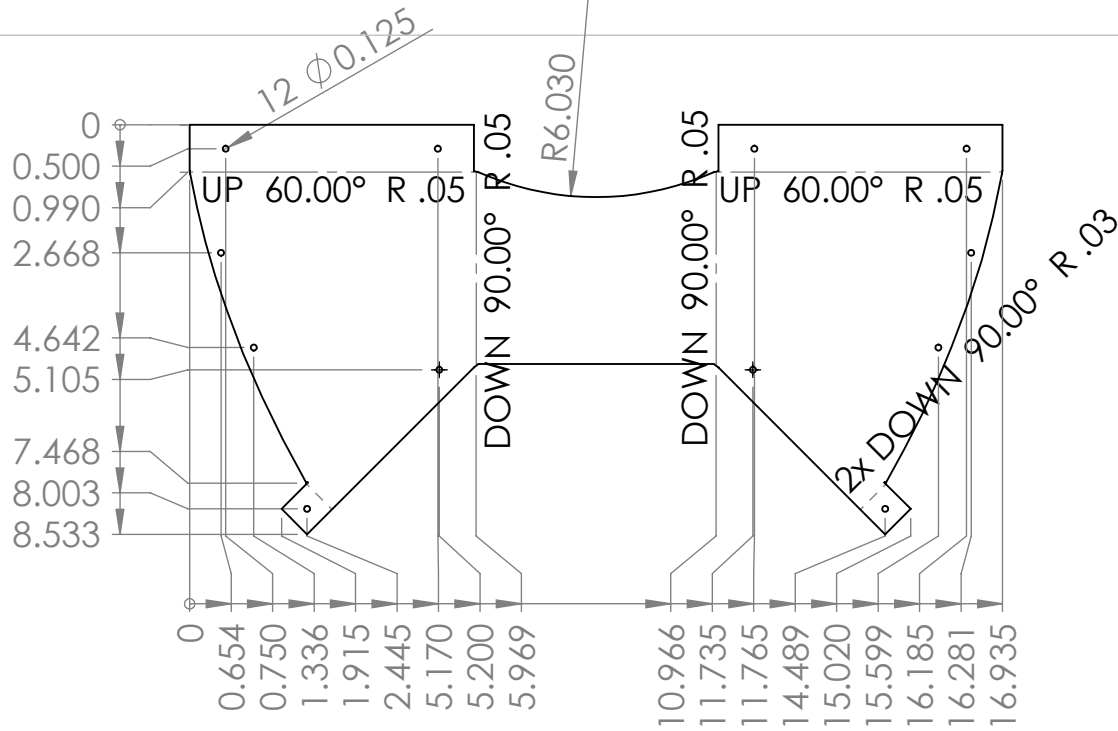
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		MATERIAL				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				



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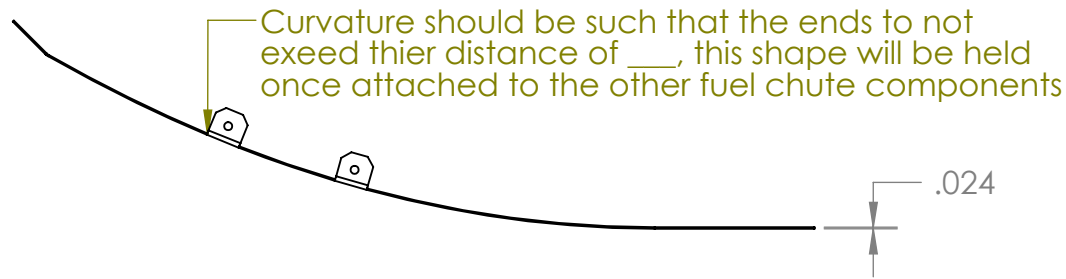
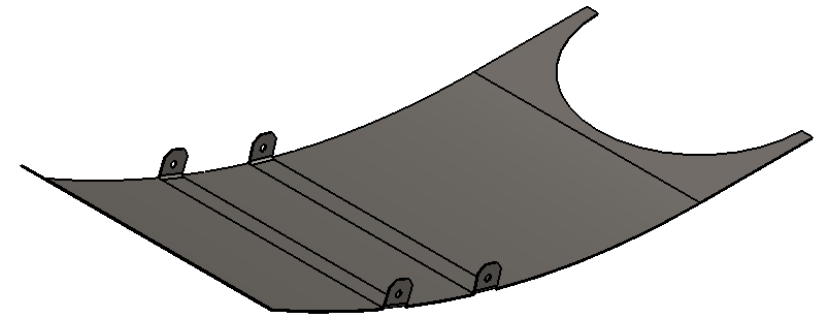
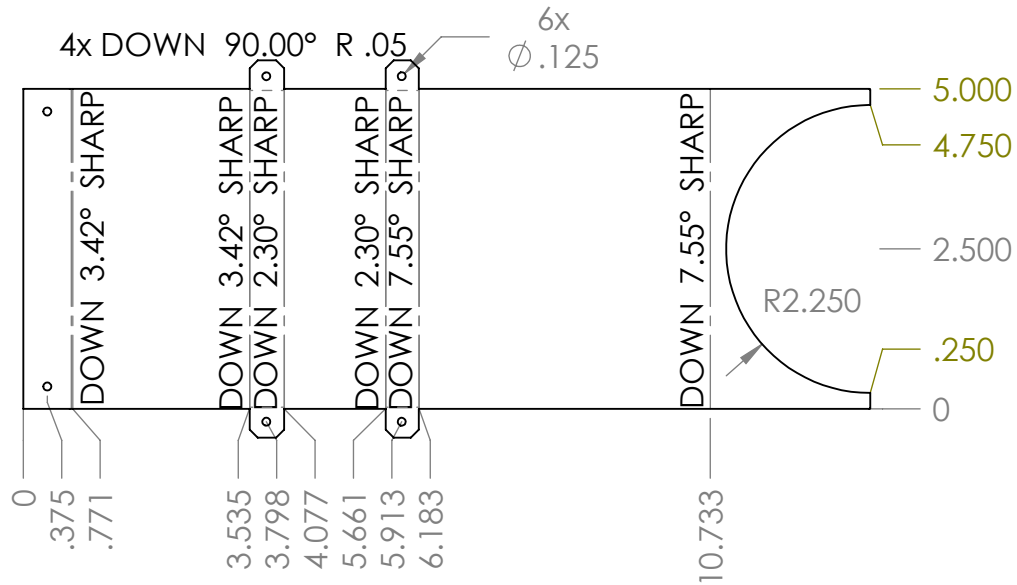
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		TWO PLACE DECIMAL $\pm$			SIZE	DWG. NO.
		THREE PLACE DECIMAL $\pm$			<b>A PotStands</b>	
		INTERPRET GEOMETRIC			REV	
		TOLERANCING PER			SCALE: 1:1	WEIGHT:
		MATERIAL			SHEET 1 OF 1	
		FINISH				
		DO NOT SCALE DRAWING				
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		THREE PLACE DECIMAL ±	COMMENTS:	
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		MATERIAL		
NEXT ASSY	USED ON	FINISH		
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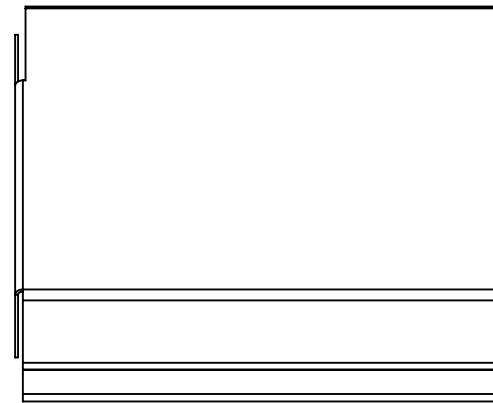
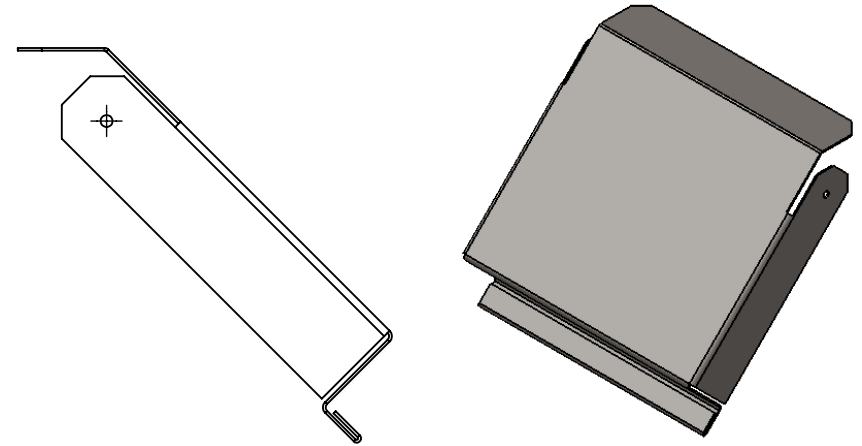
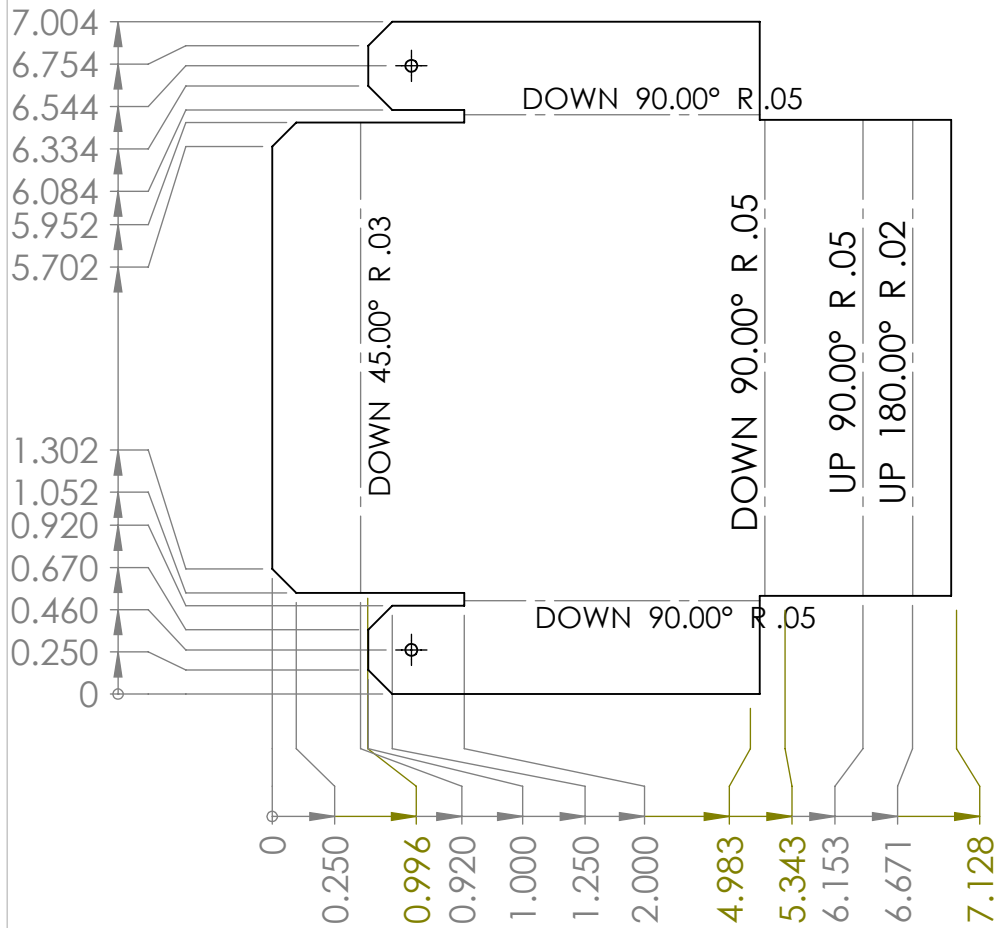
TITLE:		
SIZE <b>A</b>	DWG. NO. FuelChuteSupport	REV
SCALE: 1:5	WEIGHT:	SHEET 1 OF 1



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		TWO PLACE DECIMAL $\pm$					
		THREE PLACE DECIMAL $\pm$					
		INTERPRET GEOMETRIC TOLERANCING PER ASME Y14.5				SIZE	DWG. NO.
		MATERIAL				A FuelChute	
		FINISH				SCALE: 1:5	WEIGHT:
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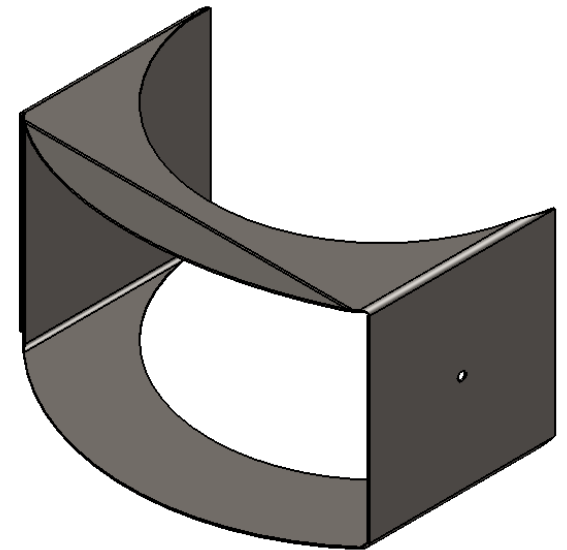
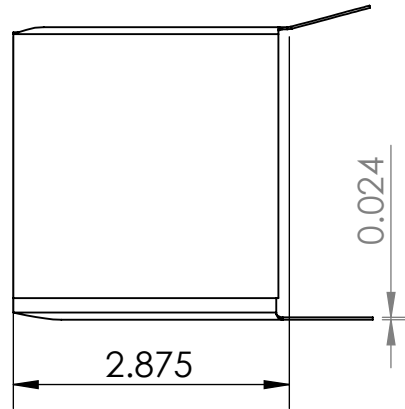
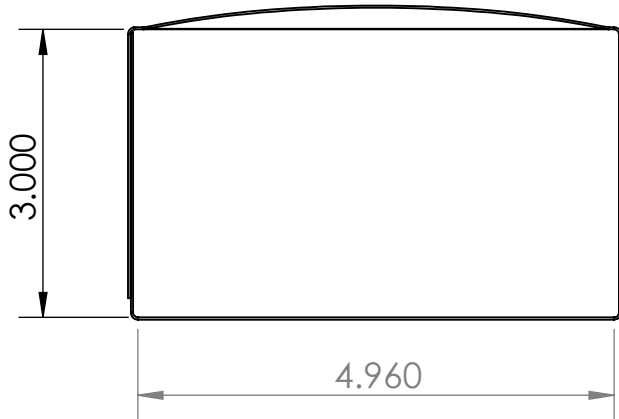
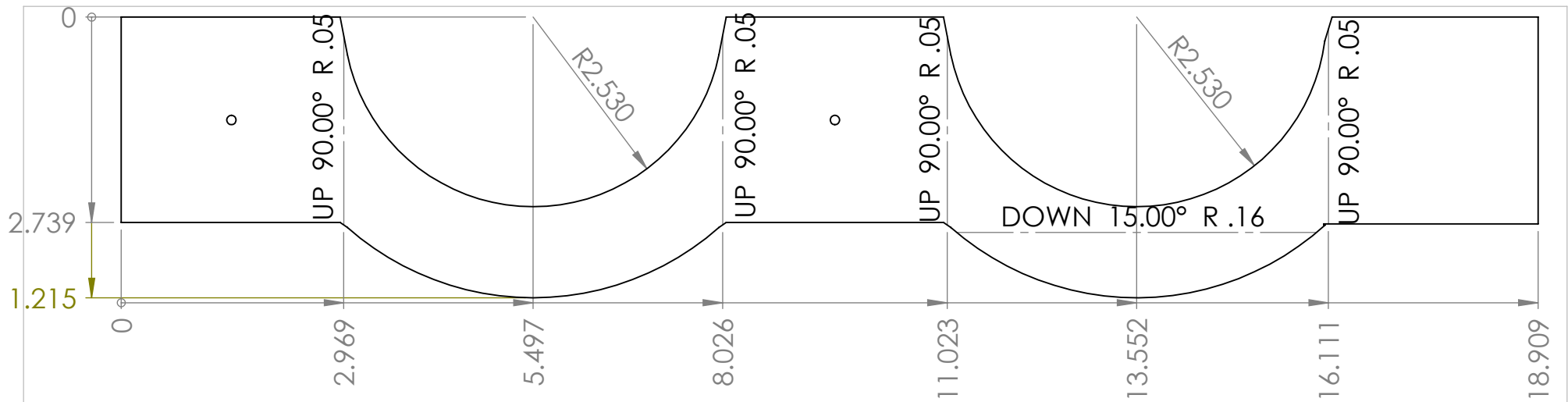
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		TWO PLACE DECIMAL ±		Q.A.		
		THREE PLACE DECIMAL ±		COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE DWG. NO. REV
		MATERIAL				<b>A</b> FuelChuteCap
NEXT ASSY	USED ON	FINISH				SCALE: 1:2 WEIGHT: SHEET 1 OF 1
	APPLICATION	DO NOT SCALE DRAWING				



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		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
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TITLE:		
SIZE <b>A</b>	DWG. NO. InnerChamberSupport	REV
SCALE: 1:2	WEIGHT:	SHEET 1 OF 1

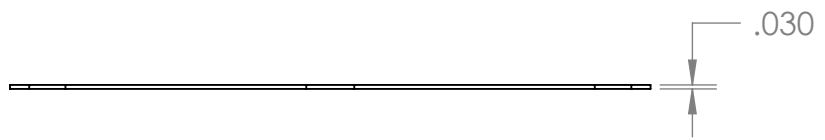
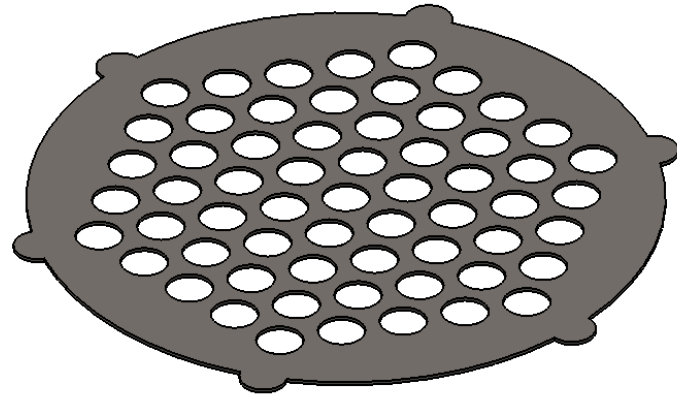
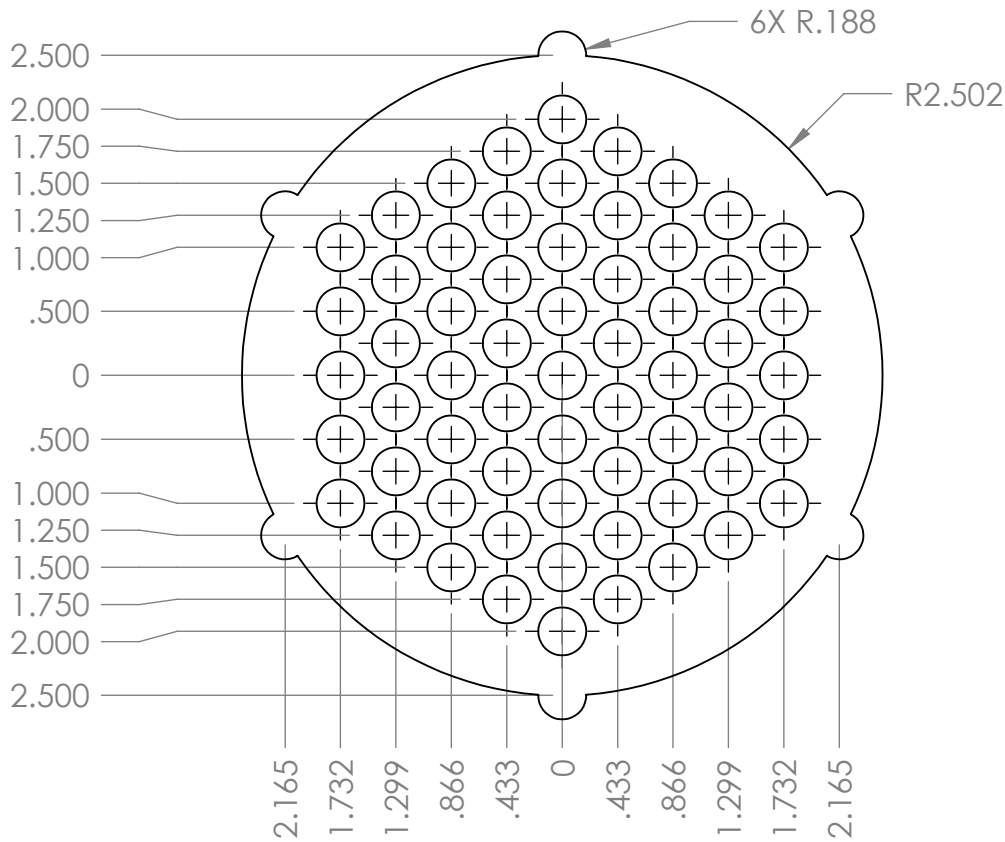
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4

3

2

1

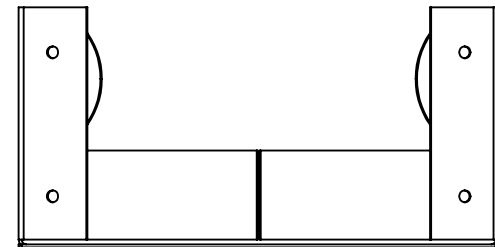
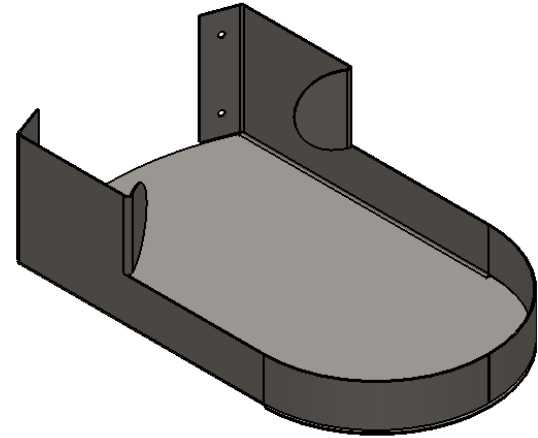
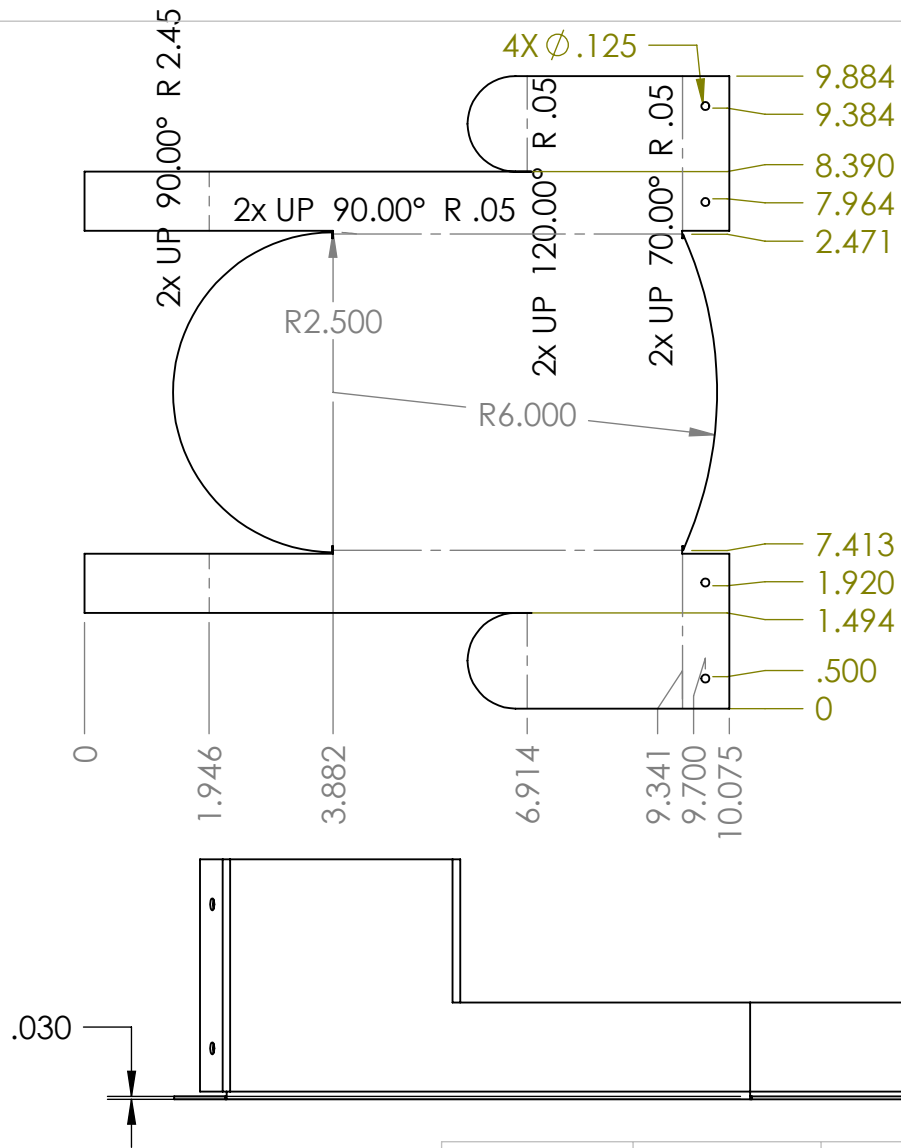


UNLESS OTHERWISE SPECIFIED:		NAME	DATE
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FRACTIONAL ±		ENG APPR.	
ANGULAR: MACH ± BEND ±		MFG APPR.	
TWO PLACE DECIMAL ±			
THREE PLACE DECIMAL ±			

TITLE:		
SIZE	DWG. NO.	REV
A	Grate	

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SCALE: 1:2	WEIGHT:	SHEET 1 OF 1
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 TOLERANCES:  
 FRACTIONAL ±  
 ANGULAR: MACH ± BEND ±  
 TWO PLACE DECIMAL ±  
 THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC  
 TOLERANCING PER  
 MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME DATE

DRAWN  
 CHECKED  
 ENG APPR.  
 MFG APPR.

TITLE:

SIZE DWG. NO. REV

**A** AshTray

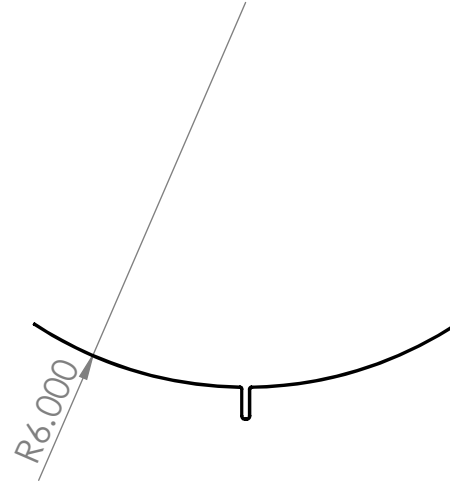
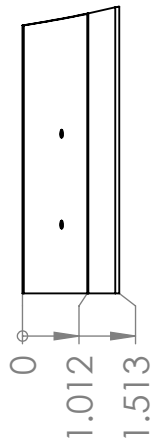
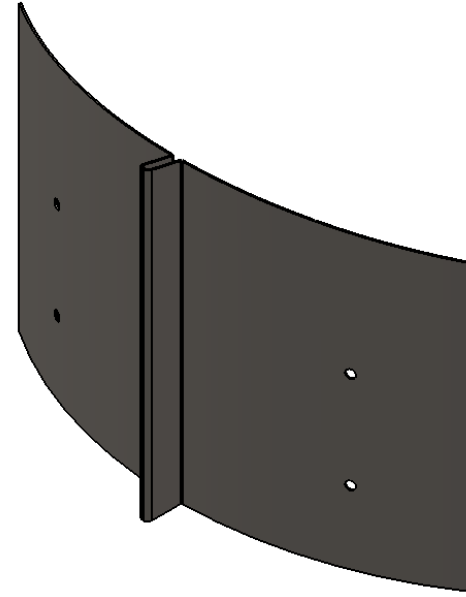
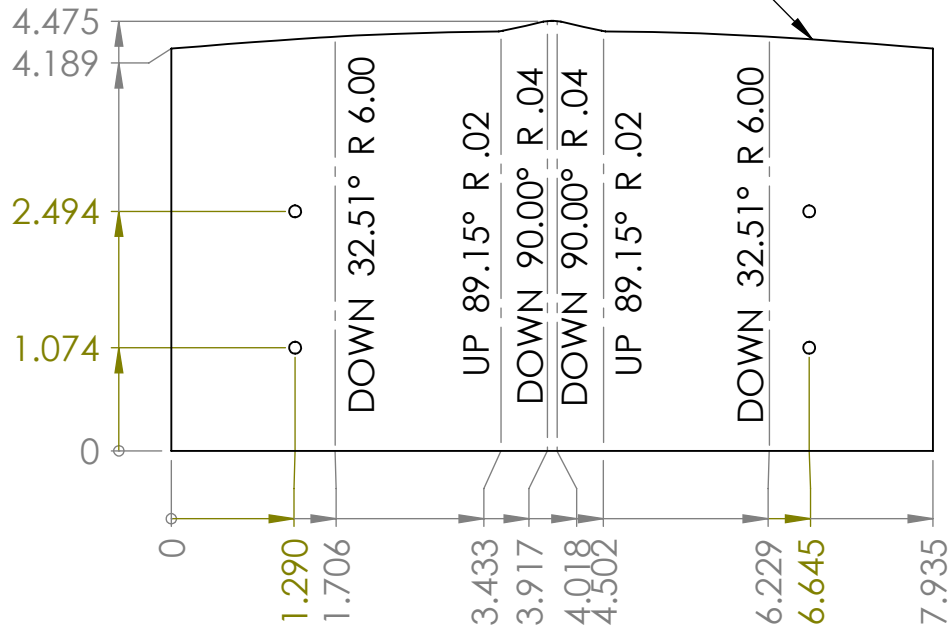
SCALE: 1:5 WEIGHT: SHEET 1 OF 1

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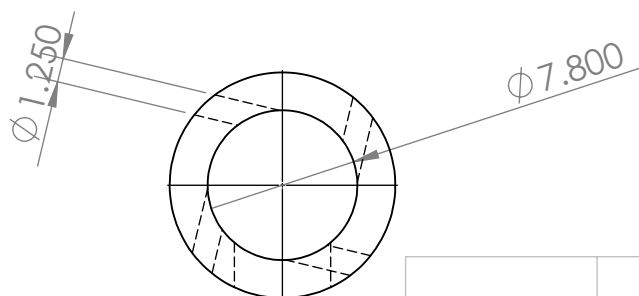
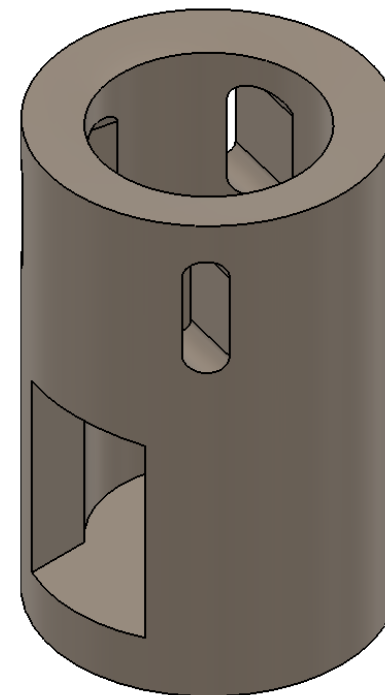
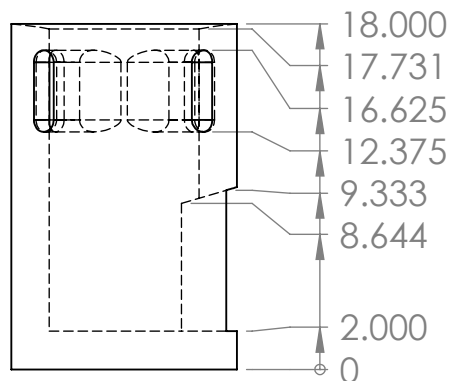
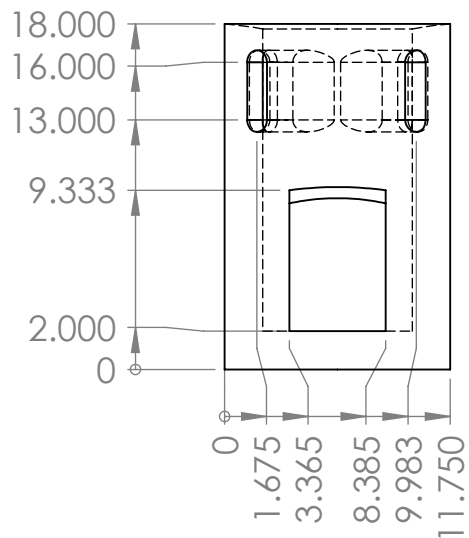
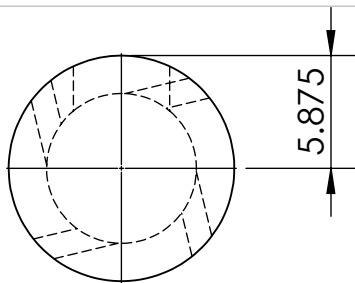
APPLICATION

This Curve to Become Flat when bent, Profile is not Critical.



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		MATERIAL	ENG APPR.				
		FINISH	MFG APPR.				
NEXT ASSY	USED ON		Q.A.		SIZE DWG. NO. REV <b>A</b> Ash Tray Cover		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:				
					SCALE: 1:4	WEIGHT:	SHEET 1 OF 1



The Air inlet holes are best manufactured with the inner and outer cylinders on the part, to get the proper angle inward (all angles are 90 degrees to the centerline, and each other)

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		MATERIAL			<b>A</b> InsulationCore
NEXT ASSY	USED ON	FINISH			SCALE: 1:10 WEIGHT: SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING			

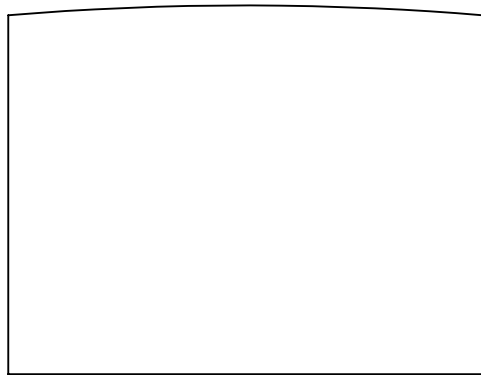
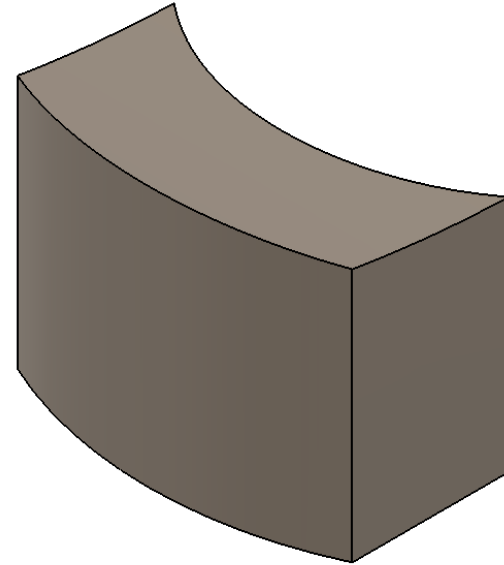
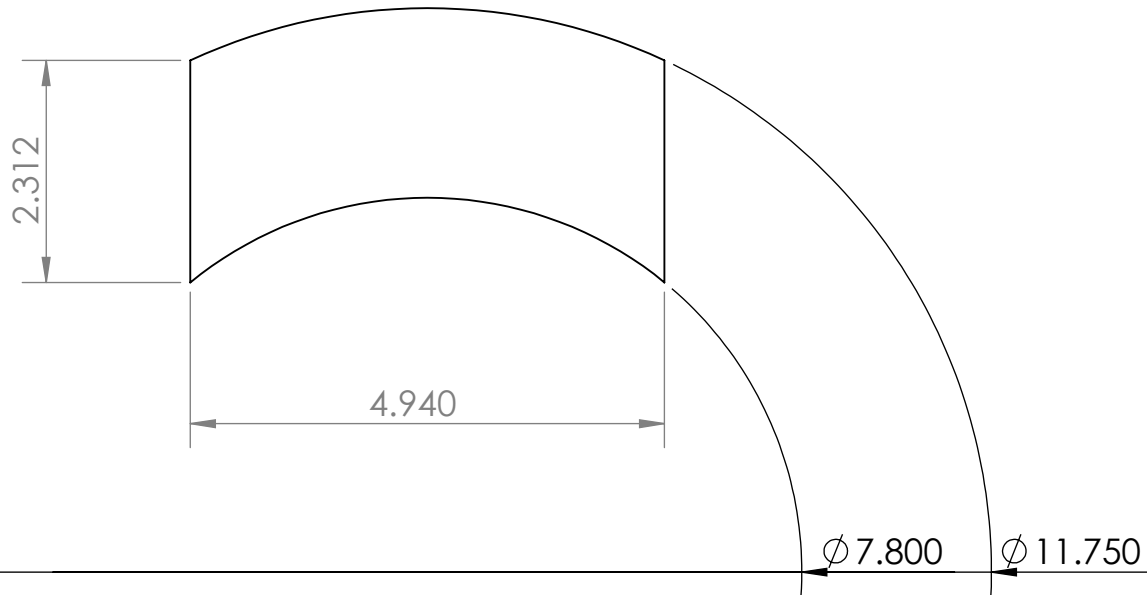
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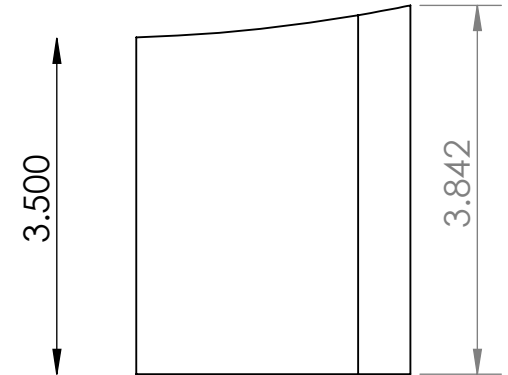
3

2

1



This portion is removed from the ceramic core. when the fuel chute cavity is removed, care must be taken to remove this peice as a whole, in order to use as the ash tray insulation



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		FRACTIONAL $\pm$	ENG APPR.		
		ANGULAR: MACH $\pm$ BEND $\pm$	MFG APPR.		
		TWO PLACE DECIMAL $\pm$	Q.A.		
		THREE PLACE DECIMAL $\pm$	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
SIZE	DWG. NO.	REV
<b>A</b>	InsulationBlock	
SCALE: 1:2	WEIGHT:	SHEET 1 OF 1